

647.1702

Work Order ID 147340

E 1 4 7 3 4 0

147340

Page 1

Item ID: 647.1702

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skid Deflector Assembly

Start Date: 6/27/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/6/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: ML5 Date: JUN 10 2016

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
647.1700	E

110	Pick Kit	0.00
-----	----------	------

110

Packaging

Memo

0.00

Packaging

120

120

Small Fab

Small Fab

Memo

1- Assemble item 4,6,7 and 8 as per dwg.

2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note 6. Use clecos.

3- Disassemble parts

4- Deburr

5- Touch up expose aluminum with alodine

6- Re-assemble as per dwg

DAS
9-89

AUG 10 2016

2x

16/08/09

DAS
36
9-89

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		

Root Cause				FAULT CATEGORY			
☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre	☐ Material	☐ Internal Transport	☐ Tribal Knowledge
☐ LOA	☐ Substation	☐ Past Expiry Date	☐ Misidentified	☐ No Re-verification	☐ Operator	☐ Offset/Setup	☐ Supplier
				☐ Training	☐ Use for Testing	☐ Poor Information	☐ Rushing
				☐ Product Improvement	☐ Process Improvement	☐ Manufacturing Process	☐ Past Due
				OTHER : _____			

Work Order ID 147340

Wednesday, June 08, 2016 2:55:41 PM

147340

Page 2

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N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skid Deflector Assembly

Start Date: 6/27/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/6/2016 Req'd Qty: 2.00

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Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.01

Quality Control

(2) 16-08-01DAS
9
9-89

170

0.00

170

SprayPaint

Memo

0.03

Spray Painting

2DAS
41
9-89

***TOUCH UP WITH PRIMER ***

PRIMER BATCH: 13458716-8-8

180

QC14- Inspect Spray Paint

0.00

180

QC

Memo

0.00

Quality Control

(2)DAS
38
9-89

AUG 10 2016

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**WORK ORDER NON-CONFORMANCE / UPDATE**

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Work Order update only ☐

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Date : _____		Step #: _____		QTY Effective : _____			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
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								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____			

Work Order ID 147340

Wednesday, June 08, 2016 2:55:41 PM

147340

Page 3

Item ID: 647.1702 Accept ***N900040100*** Setup Start ***NS1***
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 Item Name: Skid Deflector Assembly
 Start Date: 6/27/2016 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 7/6/2016 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190 *190* Small Fab Small Fab	Memo ASSEMBLE AS PER DWG	0.00 0.00 DAS 38 9-89							
200 *200* QC Quality Control	Memo QC5- Inspect part completeness to step on W/O	0.00 0.01 DAS 38 9-89							
210 *210* Packaging Packaging	Identify as per dwg & Stock Location <u>CK33</u> Memo ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***	0.00 0.00							

ConA
 (2) PC
 AUG 10 2016

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Work Order ID 147340

Wednesday, June 08, 2016 2:55:41 PM

147340

Page 4

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Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skid Deflector Assembly

Start Date: 6/27/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/6/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

220

QC21- Final Inspection - Work Order Release

0.00

220

QC

Memo

0.03

Quality Control

AUG 08 2016

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Wednesday, June 08, 2016 2:55:46 PM

Page 1

Work Order ID: 147340

147340

Parent Item: 647.1702

647 1702

Parent Item Name: Skid Deflector Assembly

Start Date: 6/27/2016

Required Date: 7/6/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP
REV:B 14.09.26 AS PER DWG C1 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21042-3	MS21042L3	Purchased	No				Each	22.0000		2			
MS21042-3									**	134943			DAS 6 9-89
Nut / use MS21042L3													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST304			22						
				M129682			22						
647.1712		Manufactured	No				Each	10.0000		2			
647 1712									**				DAS 6 9-89
Gusset													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				CCK036			10						
				138336			10			2			
647.1713		Manufactured	No				Each	37.0000		2			
647 1713									**				DAS 6 9-89
Spacer													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				CCK108			37						
				104845			36			2			
				99057			1						
601.1915	CR3213-4-4	Purchased	No				Each	0.0000		44			
601 1915									**	134962			
Rivet (CR3213-4-4)													
												DAS 6 9-89	
												JUL 19 2016	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : ☐																																																															

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Page 2

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Parent Item: 647.1702

647 1702

Parent Item Name: Skid Deflector Assembly

Start Date: 6/27/2016

Required Date: 7/6/2016

Start Qty: 2.00

Required Qty: 2.00

601.1607 NAS1149F0332P Purchased No

Each 19.0000

4

DAS

601 1607

**

131676

9-89

Washer (NAS1149F0332P)

Location

Loc Qty

Loc Code

ST522

19

m123185

19

Each

0.0000

2

DAS

9-89

601.1622 MS27039-1-14 Purchased No

601 1622

**

124322

Screw (MS27039-1-14)

647.1714 Manufactured No

Each

10.0000

2

DAS

9-89

647 1714

**

Plate

Location

Loc Qty

Loc Code

CCK044

10

126237

4

135635

6

Each

9.0000

2

647.1715 Manufactured No

647 1715

**

Plate

Location

Loc Qty

Loc Code

CCK044

9

126238

4

135636

5

DAS

9-89

JUL 19 2016

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

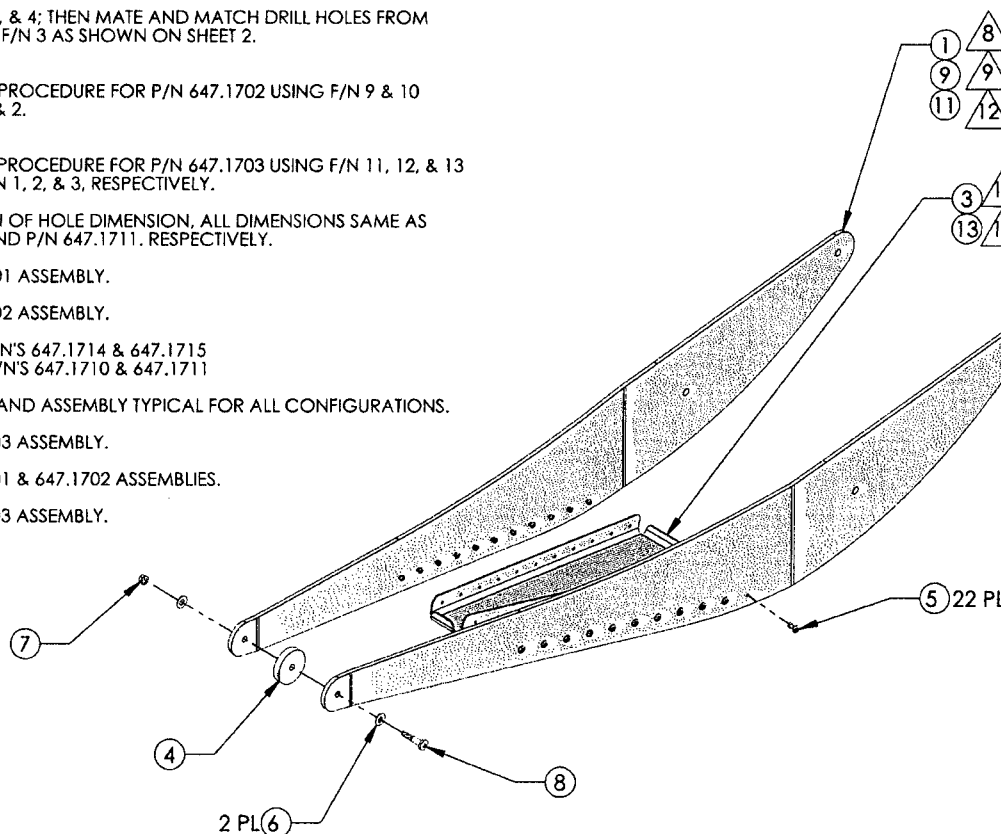
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										QC / QA Coordinator Approval															
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			OTHER : ☐																	

NOTES:

- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-250/12.
- 2 MATERIAL: 6061-T6 ALUMINUM BAR IAW AMS-QQ-A-250/11.
- 3 FINISH IAW MPP-172, SECTIONS 2.1, 3.1, & 4.2.
4. DEBURR AND BREAK ALL SHARP EDGES.
5. IDENTIFY IAW MPP-120.
- 6 P/N 647.1701:
CLAMP F/N 1, 2, & 4; THEN MATE AND MATCH DRILL HOLES FROM
F/N 1 & 2 ONTO F/N 3 AS SHOWN ON SHEET 2.

P/N 647.1702:
FOLLOW SAME PROCEDURE FOR P/N 647.1702 USING F/N 9 & 10
IN PLACE OF 1 & 2.

P/N 647.1703:
FOLLOW SAME PROCEDURE FOR P/N 647.1703 USING F/N 11, 12, & 13
IN PLACE OF F/N 1, 2, & 3, RESPECTIVELY.
- 7 WITH EXCEPTION OF HOLE DIMENSION, ALL DIMENSIONS SAME AS
P/N 647.1710 AND P/N 647.1711. RESPECTIVELY.
- 8 FOR P/N 647.1701 ASSEMBLY.
- 9 FOR P/N 647.1702 ASSEMBLY.
- 10 .323" DIA FOR P/N'S 647.1714 & 647.1715
.257" DIA FOR P/N'S 647.1710 & 647.1711
- 11 RIVET SPACING AND ASSEMBLY TYPICAL FOR ALL CONFIGURATIONS.
- 12 FOR P/N 647.1703 ASSEMBLY.
- 13 FOR P/N 647.1701 & 647.1702 ASSEMBLIES.
- 14 FOR P/N 647.1703 ASSEMBLY.

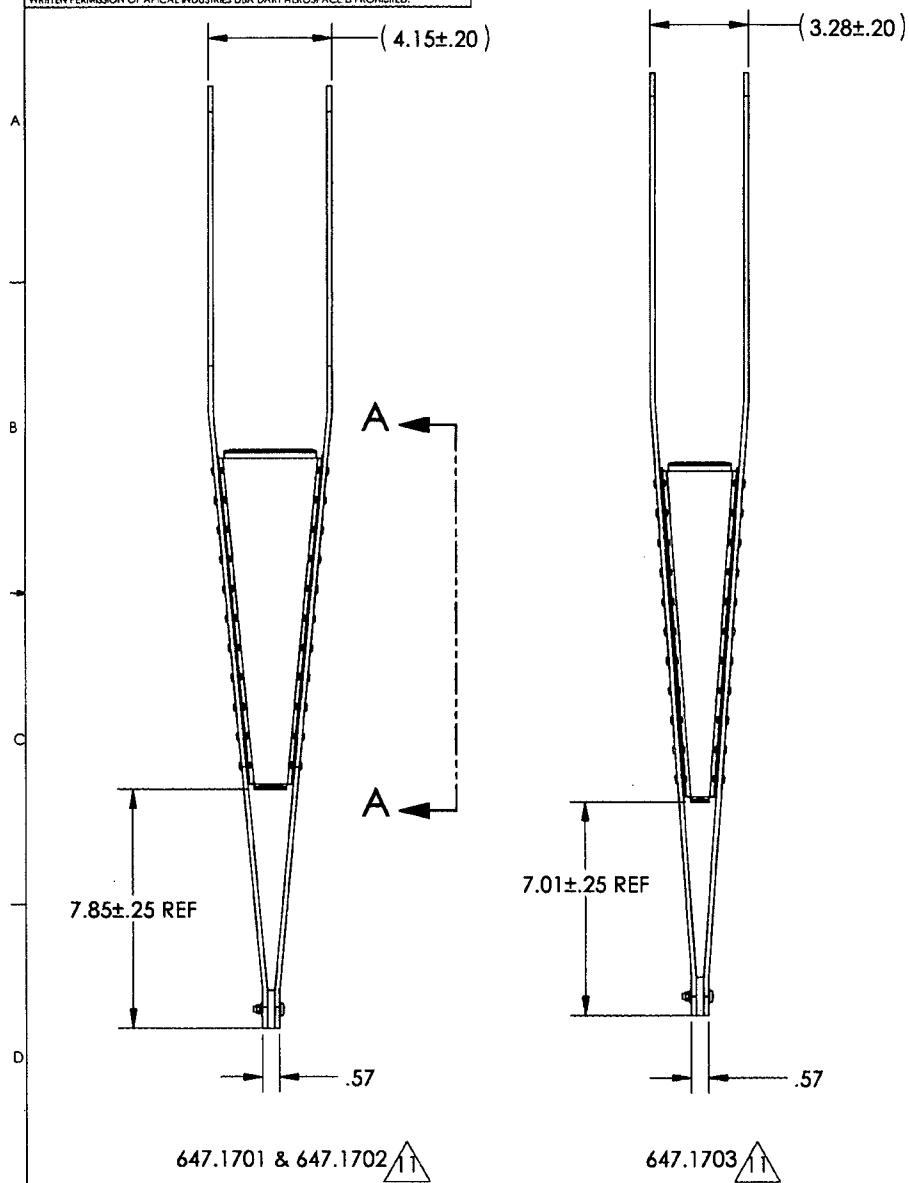


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RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 147340. MJS
1606-10

1			13	647.1718	GUSSET		△	△
1			12	647.1717	PLATE		△	△
1			11	647.1716	PLATE		△	△
	1		10	647.1715	PLATE		△	△
		1	9	647.1714	PLATE		△	△
1	1	1	8	601.1622	SCREW	M527039-1-14		
1	1	1	7	601.2943	LOCKNUT	MS21042-3		
2	2	2	6	601.1607	WASHER	NAS1149F0332P		
22	22	22	5	601.1915	RIVET	CR3213-4-4		
1	1	1	4	647.1713	SPACER		△	△
	1	1	3	647.1712	GUSSET		△	△
		1	2	647.1711	PLATE		△	△
		1	1	647.1710	PLATE		△	△
X				647.1703	SKID DEFLECTOR ASSY			
	X			647.1702	SKID DEFLECTOR ASSY			
		X		647.1701	SKID DEFLECTOR ASSY			
.1703	.1702	.1701	FIND #	PART #	DESCRIPTION	MATL	SPEC.	

QTY		PARTS LIST			
NEKL ASSY (S)		ORIGINAL DATE 08-03-09		3030 ENTERPRISE CT.	
647.1300		DRAWN BY: J. HUFF		SUITE A	
		CHECKED BY: P. BRAVO		VISTA, CA 92081	
		DRAWING APPROVAL 08-06-09		(760)-724-5300	
		CONTRACT NO:		APCAL INDUSTRIES, INC	
				800 DART AEROSPACE	
		SKID DEFLECTOR ASSY			
UNLESS OTHERWISE SPECIFIED		SIZE		CAGR CODE	
DIMENSIONS ARE IN INCHES		DWG. NO.		REV.	
TOLERANCES ARE:		647.1700		1 OF 2	
2 PLACE DECIMALS ± .01		SCALE NONE		1 SHEET	
3 PLACE DECIMALS ± .005					
ANGLES ± .5°					

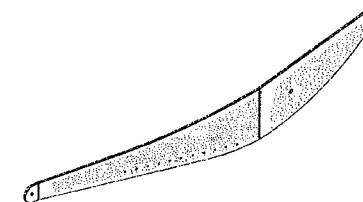
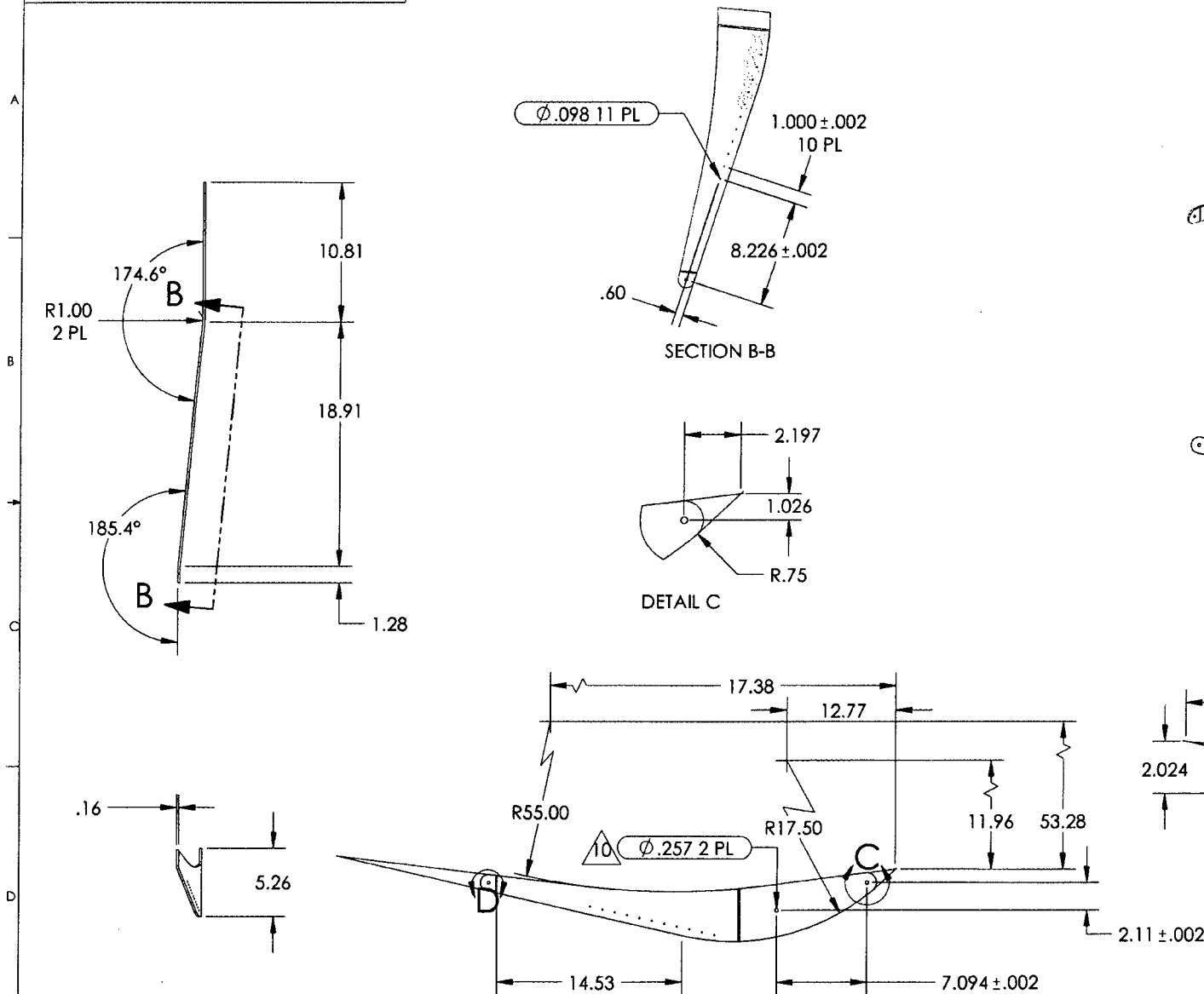
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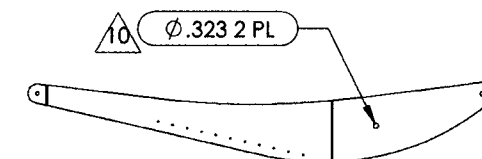
SECTION AA
TYP ALL CONFIGURATIONS

ORIGINAL DATE (MO-DA-YR) 08-05-09		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 APICAL INDUSTRIES INC. DBA DART AEROSPACE (760)-724-5300		
DRAWN BY S. HUBB	CHECKED BY J. BRAVO			
DRAWING APPROVAL P. BRAVO	DESIGNED BY P. BRAVO			
CONTRACT No.				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS .01 3 PLACE DECIMALS .005 ANGLES .5°				
SIZE B		CAGE CODE 07M26	DWG. NO. 647.1700	REV. E
SCALE NONE		SHEET 2 OF 7		

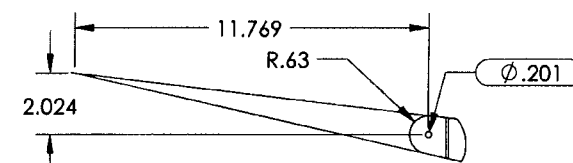
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647.1711 SHOWN
647.1710 OPPOSITE



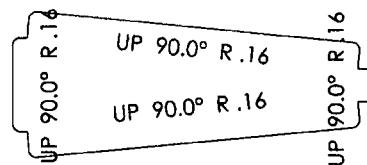
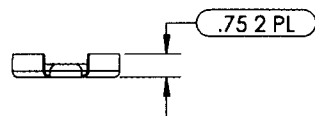
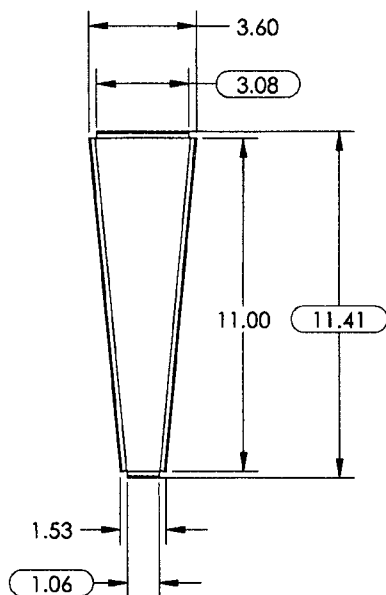
647.1714 SHOWN
647.1715 OPPOSITE



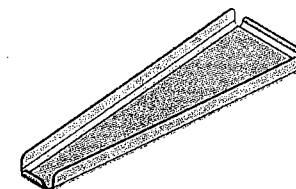
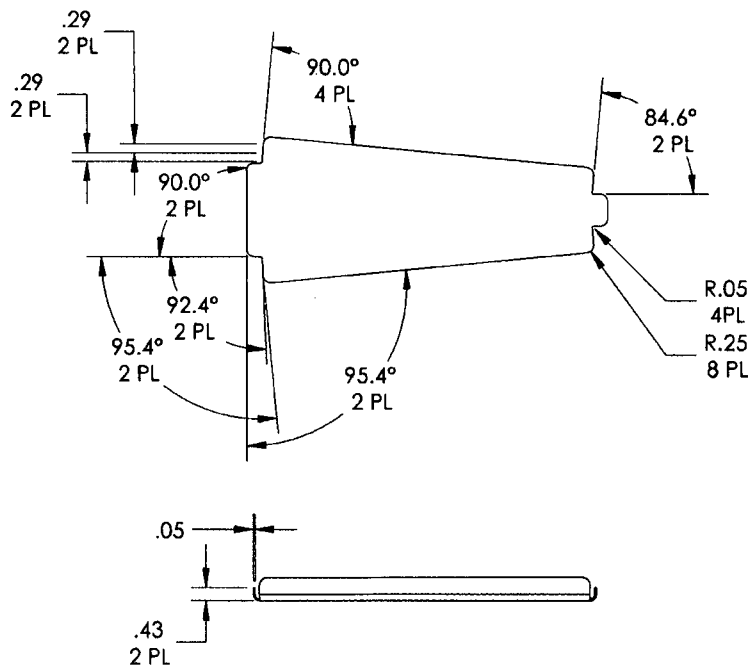
DETAIL D

ORIGINAL DATE (DD-MM-YY) 08-05-09		DRAWN BY S. HUIP		CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO		CONTRACT NO.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$	
DART AEROSPACE APCAL INDUSTRIES INC. 1700 DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300		SKID DEFLECTOR ASSY	
SHEET B	CAGE CODE 07MA26	QWC. NO. 647.1700	REV. E	SCALE NONE SHEET 3 OF 7	

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FLAT PATTERN



647.1712

ORIGINAL DATE (MM-DD-YY) 08-05-09		DRAWN BY 1. HUPP		CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO		DATE 08/05/09		CONTRACT NO.	
 3030 ENTERPRISE CT. SUITE A VISTA, CA 92081 7601-724-5300 AEROSPACE AIRCRAFT INDUSTRIES, INC. SKID DEFLECTOR ASSY					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°					
SHEET 8	CAGE CODE 07M26	DWG. NO. 647.1700	REV. E	SCALE NONE SHEET 4 OF 7	

DART 3030 ENTERPRISE CT., SUITE A
AEROSPACE VISTA, CA. 92081
APICAL INDUSTRIES INC. (760)-724-5300
DBA DART AEROSPACE

SKID DEFLECTOR ASSY

1 2 3 4 5 6 7 8

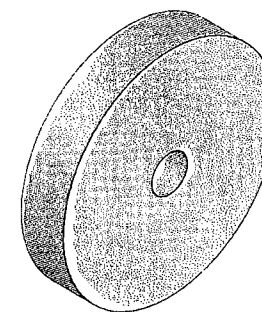
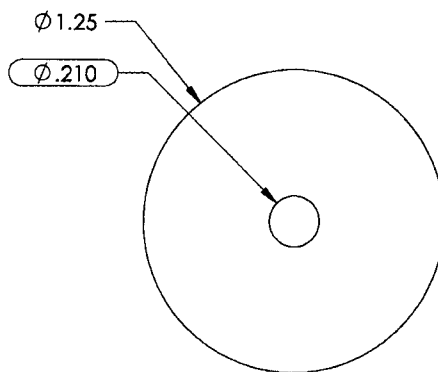
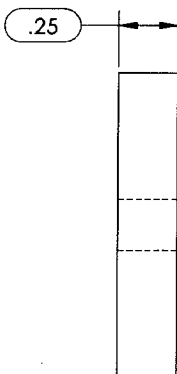
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A

B

C

D

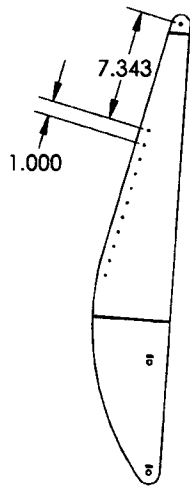
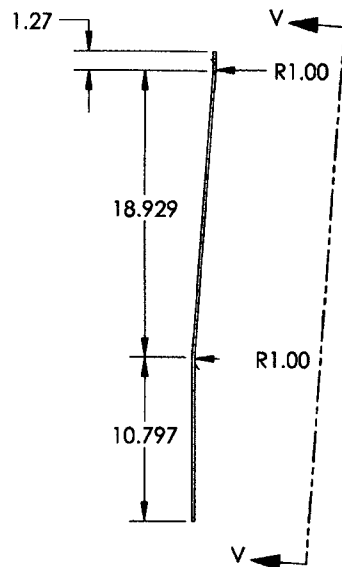


647.1713

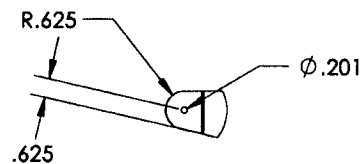
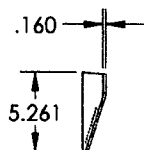
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DRAWN BY S. HURT		CHECKED P. BRAVO	
DRAWING APPROVAL P. BRAVO		BR/05/09	
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$			
DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 APICAL INDUSTRIES INC. (760)-724-5300 DBA DART AEROSPACE			
SKID DEFLECTOR ASSY			
SHEET	CAGE CODE	DWG. NO.	REV.
B	07M16	647.1700	E
SCALE: NONE		SHEET 5 OF 7	

1 2 3 4 5 6 7 8

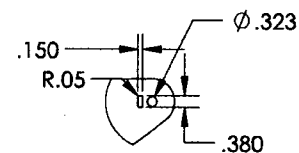
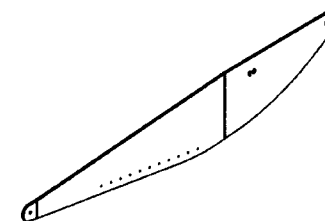
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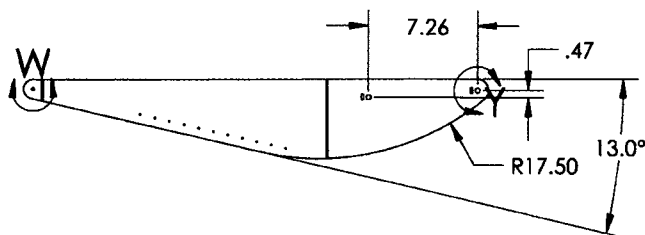
VIEW V-V



DETAIL W



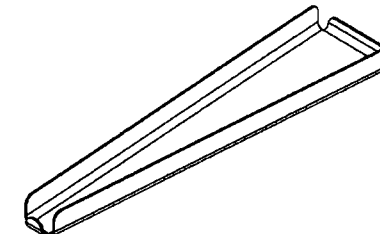
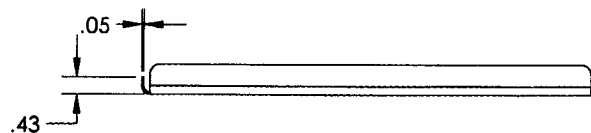
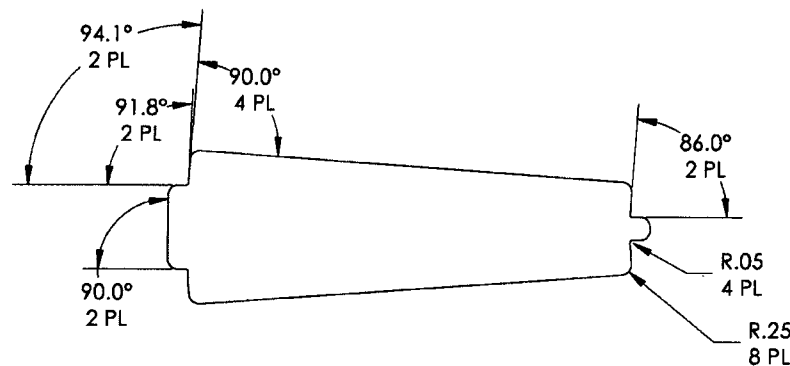
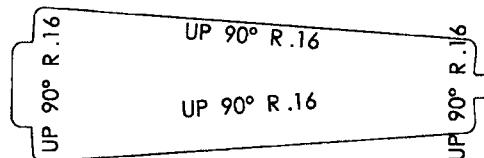
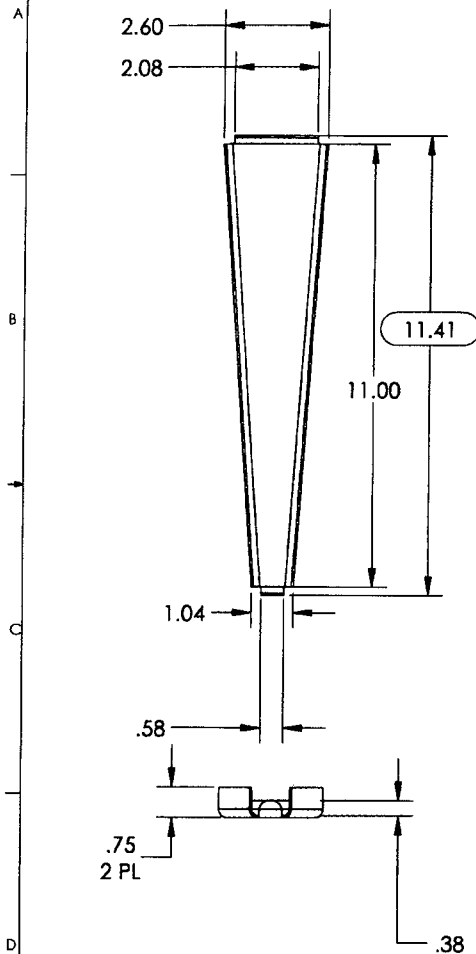
DETAIL Y
TYP 2 PL



ORIGINAL DATE 08-05-09		3030 ENTERPRISE CT., SUITE A VISTA, CA 92081 (760) 724-5300	
DRAWN BY L. HOFF	CHECKED P. BRAVO	APICAL INDUSTRIES, INC. (DBA DART AEROSPACE)	
DRAWING APPROVAL P. BRAVO		SKID DEFLECTOR ASSY	
CONTRACT NO.		SCALE NONE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		SHEET B	REV. E
CAGE CODE 07M26		DWG. NO. 647.1700	SHEET 6 OF 7

1 2 3 4 5 6 7 8

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647.1718

ORIGINAL DATE 08-05-09		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081	
DRAWN BY S. HUFF	CHECKED P. BRAVO	APICAL INDUSTRIES INC. (800) 724-5300	
DRAWING APPROVAL P. BRAVO		DART AEROSPACE	
CONTRACT NO.		SKID DEFLECTOR ASSY	
SIZE B	CAGE CODE 07M26	DWG. NO. 647.1700	REV. E
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SCALE NONE	
		SHEET 7 OF 7	